TRUELCO



RUELCO SELF-CONTAINED

FUNCTION

The Ruelco-Self Contained System is designed for the automatic closing of hydraulic actuators where an external power source is not available. The system allows the operator to easily and reliably open the well control actuator while ensuring proper functionality. The low and high pressure accumulators will maintain system pressure through temperature fluctuations. The integrated Pressure Switches allow for precise high and low pressure control of the flow line, and will automatically act to shut down the actuator.

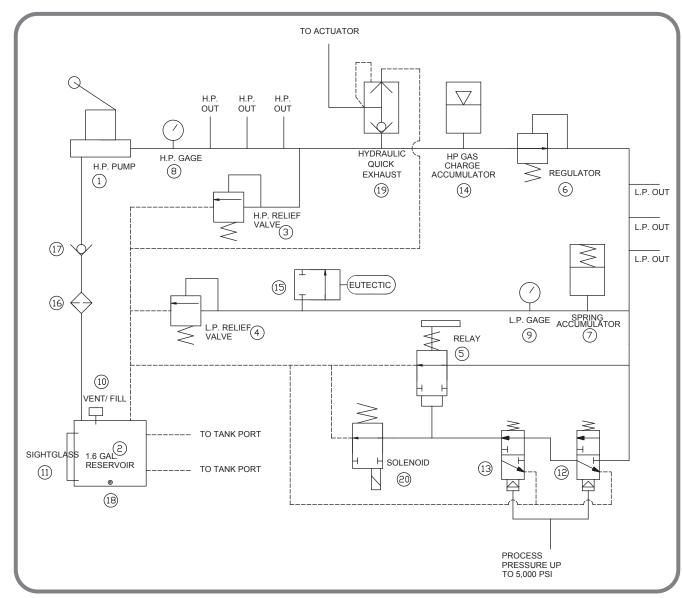
DESIGN FEATURES

- Manifold design with no external tubing on the unit reduces leak points as well as reduces likelihood of damage at jobsite.
- All material is NACE rated using Anodized 6061-T6 Aluminum and 316 Stainless Steel.
- Low and High Pressure relief valves preset to desired pressure to prevent damage to actuator or low pressure equipment.
- Quick exhaust for fast response time
- Solenoid operated control
- 40 micron suction filter to prevent contamination of system.
- Stainless steel gauges with dual scales.
- Integrated Pressure Switches allow for Flow line control without additional components and reduce the tubing required for install.
- Seal material used allows full functionality from -50° F to 180° F (Optional seal materials available upon request).
- High and Low pressure accumulator accommodates for thermal expansion volume changes.
- System is easily opened with use of red anodized latch.
- Sight glass on Tank allows for visual level indication of system.
- Check valve in suction tube ensures a constant prime of the pump.

SPECIFICATIONS

Temperature	Range	-50 F to 180 F
HP Circuit	Max Pressure	5,000 psi
LP Circuit	Max Pressure	150 psi
	Min Pressure	30 psi
LP Relief Valve	Range	50-150 psi
	Set point	100 psi
HP Relief Valve	Range	2,000 - 6,000 psi
	Set point	5,000 psi
Reservoir	Capacity	1.6 gallons
LP Accumulator	Capacity	4.8 cu in
HP Accumulator	Capacity	6 cu in
Solenoid	Voltage	12VDC or 24 VDC
	Wattage	1.8 watts
	Rating	Class 1 Div 1 A,B,C,D NEMA 4
Pump	Displacement	.39 cu in/ stroke
Fuse Plug	Temperature Range	158°F to 283°F
Pressure Switch	Repeatability	1%
	Deadband	8%
	Cv	.13
	Max Process WP	5,000 psi
	Burst Pressure	10,000 psi
	Standard Ranges	1G (50 - 200 psi)
		1Y (175 - 450 psi)
		2G (450 - 1,750 psi)
		2Y (1,500 - 3,000 psi)
	High Pressure	2P (2,000 - 5,000 psi)

SCHEMATIC



- 1) High Pressure Hand Pump
- (2) 1.6 Gallon Aluminum Reservoir
- (3) High Pressure Relief Valve
- 4) Low Pressure Relief Valve
- (5) Manual Reset Relay
- (6) Regulator
- 7 4.8 cu in LP Spring Accumulator
- 8 0 5,000 psi Gage
- (9) 0 60 psi Gage
- (10) Vent/ Fill Cap

- (11) Sight Glass
- (12) Low Pressure Switch
- (13) High Pressure Switch
- (14) 6 cu in HP Gas Charge Accumulator
- (15) Fuse Plug
- (16) 40 Micron Filter
- (17) Suction Check Valve
- (18) Magnetic Drain Plug
- (19) Quick Exhaust
- (20) Solenoid Operator (12VDC or 24 VDC)

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